

NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.

		S14	S18	S24	S30	S36	S42
Ref.		Catalog	Catalog	Catalog	Catalog	Catalog	Catalog
<u>No.</u>	<u>Description</u>	<u>No.</u>	<u>No.</u>	<u>No.</u>	<u>No.</u>	<u>No.</u>	<u>No.</u>
1	Hand Grip	18213	18218	18223	18228	18233	18238
2	Male Handle w/Hand Grip	18243	18248	18253	18258	18263	18268
3	Female Handle w/Hand Grip	18273	18278	18283	18288	18293	18298
4	Lever Bolts w/Locknut	18303	18308	18313	18318	18323	18328
5	Center Cam Bolt w/Locknut and Bushing	18333	18338	18343	18348	18353	18358
6	Head Assembly (Includes Ref. No. 4)	18363	18368	18373	18378	18383	18388
7	Adjustment Plate	18393	18398	18403	18408	18413	18418

Adjustment of Cutter Jaws

- 1. Loosen hexagon lock nut (ref. 5) located at the opposite side of eccentricity bolt (ref. 5) until head of eccentricity bolt is clear of the adjustment plate.
- With handles held in closed position, turn eccentricity bolt (ref. 5) until cutting edges are ¹/₆₄" apart (approx. the same thickness of a piece of paper).
- 3. Once cutting edges are properly adjusted, retighten lock nut (ref. 5).
- NOTE! Before retightening lock nut, make sure proper alignment of cutting edges is maintained.

Replacement of Head Assembly

- 1. Loosen hexagon lock nut (ref. 5) until head of eccentricity bolt is clear of the adjustment plate.
- 2. Loosen lock nuts (2) (ref. 4) and remove lever bolts (2) (ref. 4).
- 3. Remove head assembly.
- 4. Apply a new head assembly into the groove and insert lever bolts.
- 5. Repeat the same procedure as adjustment of Cutter Jaws.